

27.1 Purchasing costs

The cost of raw materials and consumables incurred in 2014 totaled €256.5 million, up €204.1 million from the previous year:

(Amounts in thousands of euros)	2014	% of revenue	2013	% of revenue	Change
Purchases of raw materials and consumables	281,774	12%	50,937	4.0%	230,837
Change in raw materials and consumables	(25,263)	-1.1%	1,452	0.1%	(26,715)
Total	256,511	11%	52,389	4.1%	204,122